

5/12

DART AEROSPACE LTD	Work Order:	22588
Description: Cross Bolt Spacer	Part Number:	D2649
Drawing: D2649 Rev. B1 RF 02/06/13	Qty:	737 1000

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Open W/O	HA	05.03.02	1000
2	CNC-CELL	Machine as per folio FA 215 on cobra machine. Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall Batch 15196 17005	EP JG	05/04/23 05/04/20	737.
3	QC	Inspect Level 2	EP	05/04/23	737
4	QC	Inspect Level 8	2	05-04-27	737
5	STORES	Identify and stock	W	05-04-28	737
6	EXPEDITING	Close W/O Inspect level 21 Cost / part: 64 542 05/04/29 (737) 62	HA	05.05.03	737

Rev	Date	Change	Revised By	Approved
E	01.04.20	In-house process	EC	
F	02.03.26	Added turning on Cobra	NG	
G	02.04.04	Added inspect level 8	NG	02-04-05

RELEASED

02/04/04

80
31
11

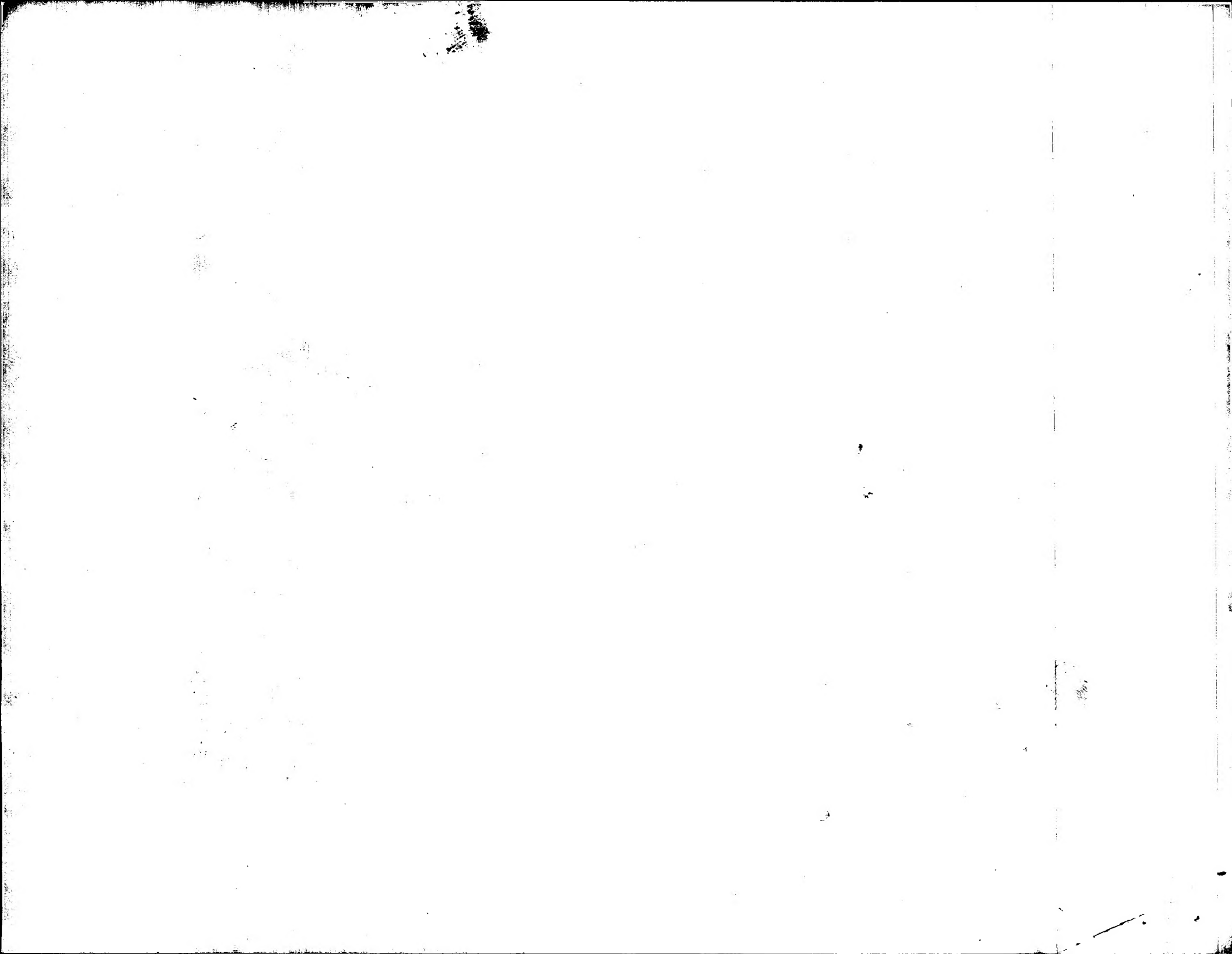
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

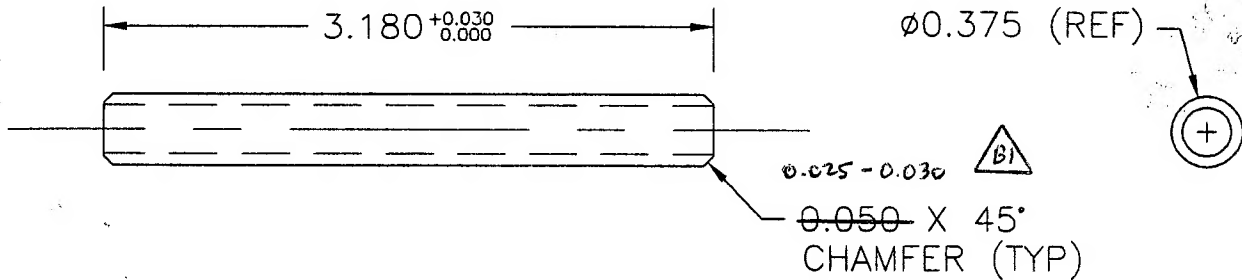
QA: N/C Closed: _____ Date: _____





DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DM</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
BI	<i>CP</i> 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED
98.01.20 DS



UNLESS IT IS SPECIFICALLY NOTED
SUGGESTED FOR USE
WITHOUT NOTICE

WORK ORDER
NO. 22588

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 01, 2005
11:19 am

Work Order No : 0022588
Project Name : D2649
Project For : WK512
Work Order Type : Main
Main WO Number :
House Part Number : D2649
Description : Crossbolt Spacer
Manufactured : Yes
Amount Req'd : 1000
Amount Done : 0
Start Date : 03-01-05
Est Finish Date : 03-18-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00